



OPTION 3
IF Q max = 200 l/min

PHASES	E1 E2 E3 E4 E5 E6 E8							
	MOTOR STARTING	-	-	-	-	-	-	-
STAND BY	-	-	-	-	-	+	-	+
FILLING UP	-	-	-	+	-	+	-	+
SLOW GOING DOWN/ACCUMULATOR UNLOADING	+	-	-	-	-	-	-	+
HYDR. HOLDDOWN WITH INDEPENDENT PISTONS	-	+	-	-	-	+	-	+
CUTTING	-	+	-	-	+	+	-	+
GOING BACK UP/DEAD UPPER POINT	-	-	-	-	-	+	-	+
CUTTING ANGLE INCREASING	-	-	+	-	-	+	-	+
CUTTING ANGLE REDUCING	-	-	-	+	-	+	-	+

4B	P31745-2E110	1	SAFETY VALVE
4A	OD.15-05-21.3AS800	2	PERFECT SEALING DIRECT. CONTROL VALVE
4	CP487-330	1	SUPPORT PLATE (Qmax=300 l/min)
3C	RV 15L-16S	1	CHECK VALVE
3B	P31745-2E110	1	SAFETY VALVE
3A	OD.15-05-21.3AS800	1	PERFECT SEALING DIRECT. CONTROL VALVE
3	CP487-030	1	SUPPORT PLATE (Qmax=200 l/min)
1T	VA12L	1	CHECK VALVE
1S	D126-L17	1	UNLOADING CARTRIDGE
1R	D125-W7R	1	HOLDDOWN CONTROL CARTRIDGE
1Q	Dy125.50-3W17	1	DIFFERENTIAL
1P	VA12L	1	CHECK VALVE
1N	We02-4R100-R024/0H	1	COPYING DIRECT. CONTROL VALVE PILOT
1M	We05-6P100-E24/0HN	1	HOLDDOWN DIRECT. CONTROL VALVE
1L	RVy1-6AZH-M	1	CHANGING CUTTING ANGLE PILOTED CHECK VALVE
1H	We05-6P100-E24/0HN	1	CHANGING CUTTING ANGLE DIRECT. CONTROL VALVE
1G	VA3016L-R	1	GOING DOWN CONTR. CHECK VALVE
1F	D40-6-150 ZM1	1	HOLDDOWN PRESS. REDUCTION CONTROL VALVE (OPTIONAL)
1E	VA3025L	1	CHECK VALVE
1D	Y60H101	1	COPYING DIRECT. CONTROL VALVE
1C	We02-4R100-R024/0H	1	MOTOR STARTING Δ DIR. CONTROL VALVE
1B	DK10-124-3ZC12	1	RELIEF VALVE
1A	D126.1-2M12CR	1	ACCUMULATOR CHARGING VALVE
1	CP487-310-051	1	PLATE

REF.	NAME	QUANTITY	NOTES
A	ADDED OPTION 4 - AGGIORNATO SECONDO NUOVA PIASTRA CP487-311a		
REV.	MODIFICA	ESITO	DATA

DENOMINAZIONE				GUILLOTINE SHEARS Qmax 300l/min			
CLIENTE		DISEGNATO		VER./APPR.			
		G M		S B			
NUMERO DISEGNO		REVISIONE		FORMATO			
S1487-300		A		A3			

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